## **INDEX**

Subject	Page Number
What's New	2
Models/Weight Ratings - GVWR/Payload/Spring & GAWR/Base Curb Weight:	3
Standard Powertrain/Chassis Equipment Specifications:	4
Technical Specifications:	
— Axles	5
— Brakes	5
— Cooling System	6
— Fuel System	6
— Steering	6
— Suspension (Frame)	6-7
— Tires and Wheels	7
— Transmission	7
Dimensions	8

#### **WHATS NEW**

#### MODEL:

• F53 Class A Motorhome Chassis 2005 program cancelled and redesignated to a 2006 program (Job#1 1/3/05). 2004 model will extend until the introduction of the 2006 model (Refer to 2004 Specifications for information) (TY3-ES-10009).

#### **POWERTRAIN/CHASSIS:**

- New 6.8L V-10 3-valve gas engine with electronic throttle control.
- New GF-4 engine oil replaces GF-3. Benefits include enhanced fuel economy, lower phosphorus reducing catalyst poisoning and decreased engine piston deposits and sludge (GEN-ES-10032).
- New TorqShift 5-speed Automatic Overdrive transmission with Tow/Haul mode (5R110W) is standard and the 4-speed Automatic Overdrive (4R100) is discontinued.
- Track Bar Heavy Duty Front Suspension is now standard with all wheelbases (except 15,700 lb. GVWR).
- All 19.5" wheels now include 10 lugs.

## **MODELS/WEIGHT RATINGS**

F-53 Class A Motorhome Chassis - GVWR/Payload/GCWR & Trailer Weight/Spring & GAWR/Base Curb Weight

				Maximum	Spring/GA	WR (lbs.) <sup>(2</sup>	Base (	Curb W	eight <sup>(3)</sup>
Drive/WB (in.)	Engine/ Trans.	Maximum GVWR (lbs.)	Maximum Payload (lbs.) <sup>(1)</sup>	GCWR/Trailer Weight (lbs.)	Front (lbs.	)Rear (lbs.)	Front (lbs.)	Rear (Lbs.)	Total (lbs.)
4x2 - 178	6.8L/Auto	15,700	9,835	26,000/10,300	7000/6000	11,000	3197	2665	5862
	6.8L/Auto	18,000	11,985	26,000/8,000	7000	11,000	3280	2735	6015
4x2 - 190	6.8L/Auto	15,700	9,785	26,000/10,300	7000/6000	11,000	3235	2680	5915
	6.8L/Auto	18,000	11,930	26,000/8,000	7000	11,000	3318	2750	6068
4x2 - 208	6.8L/Auto	18,000	11,855	26,000/8,000	7000	11,000	3374	2768	6142
	6.8L/Auto	20,500	14,235	26,000/5,500	7000	13,500	3398	2865	6263
	6.8L/Auto	22,000	15,645	26,000/4,000	7500	14,500	3429	2926	6355
4x2 - 228	6.8L/Auto	18,000	11,755	26,000/8,000	7000	11,000	3421	2823	6244
	6.8L/Auto	20,500	14,135	26,000/5,500	7000	13,500	3445	2920	6365
	6.8L/Auto	22,000	15,540	26,000/4,000	7500	14,500	3469	2989	6458

<sup>(1)</sup> Load rating represents maximum allowable weight of people, cargo and body equipment and is reduced by optional equipment weight.

NOTE: Refer to page 4 for Standard Powertrain/Chassis Equipment Specifications.

<sup>(2)</sup> Gross Axle Weight Rating is determined by the rated capacity of the minimum component of the axle system (axle, springs, wheels, tires) of a specific vehicle. Front and rear GAWR's will, in all cases, sum to a number equal to or greater than the GVWR for the particular vehicle. Maximum loaded vehicle (including passengers, equipment and payload) cannot exceed the GVW rating or GAWR (front or rear).

<sup>(3)</sup> Optional equipment weights are in pounds as follows (Front/Total): LT245/70Rx19.5F Tires/19.5" x 6.75" Steel Wheels (Available with 22,000 lb. GVWR only) (-31/-122); Track Bar Heavy Duty Front Suspension (71/71) (Available with 15,700 lb. GVWR only).

#### STANDARD POWERTRAIN/CHASSIS EQUIPMENT SPECIFICATIONS

## F-53 Class A Motorhome Chassis<sup>(1)</sup>

DRIVE:		4x2
POWERTRAIN:		
Engine	— Application	50 States
	— Type	6.8L (415 CID) 3V SEFI V-10 (Includes Cooler)
Transmission	— Type	TorqShift Automatic With Tow/Haul Feature (Includes Auxiliary Cooler)
	— Speeds	5-Speed Overdrive
AXLES:	·	·
Front Axle	— Туре	Westport
	— Capacity (Rating @ Ground	7500 lbs.
	— King Pin Angle	5.5°
	— Caster Angle	4.6°
Rear Axle	— Type—Full-Floating	Full-Floating, Dana
		11,000 lbs. (13,500 lbs. With 20,500 lb. GVWR, 14,500 lbs. With 22,000 lb. GVWR)
	— Axle Ratio	5.38
BRAKES:		
Front/Rear Disc	— Type	Dual-Piston Pin-Slider Calipers, Bolt-on Adapters, Wrap-around Tie Bars
	— Rotor Diameter—Front/Real	15.55"
Power Assist Unit	— Туре	Hydro Boost, 8.19 Boost Ratio (Hydro Max, 21.1 Boost Ratio With 20,500 lb., 22,000 lb. GVWR)
Anti-Lock System		4-Wheel, 3-Sensor/3-Channel (4-Sensor/4-Channel With 20,500 lb., 22,000 lb. GVWR)
Parking Brake (Driv	eline Drum)	Foot-Operated, Hand Release
ELECTRICAL:		
Alternator	— Rating	110 Amperes, 1650 Watt
Battery	— Type	Maintenance-Free
	— Rating	78 Amp-hr., 750 CCA
EXHAUST SYSTEM	— Type	L.H. Forward-Of Rear Axle Exhaust Exit
FUEL TANK:	Location/Capacity	Aft-Of-Rear-Axle (Left Hand Side Fuel Fill)/75.0 Gal. (284 L)
STEERING:	— Туре	Power, TRW, TAS 40 Gear (Includes Cooler)
	— Ratio	18.0:1
SUSPENSION:		
Frame	— Type	Ladder Type, Single Channel, 36,000 psi Steel
	— Section Modulus	9.46 cu. in.
Jounce Bumpers		Front, Variable Rate
Springs, Front	— Туре	Tapered Multi-Leaf, Single-Stage, Constant Rate
1 0 /	Rating @ Ground (min.)	Refer to page 3 for usage and ratings
Springs, Rear	— Type	Tapered Multi-Leaf, Single-Stage, Constant Rate
	Rating @ Ground (min.)	Refer to page 3 for usage and ratings
Shock Absorbers	— Gas-pressurized, Front/Rea	r Bilstein 1.63"
Stabilizer Bars	•	Front and Rear
Track Bar		Front (With 18,000 lb., 20,500 lb., 22,000 lb. GVWR)
TIRES:	— Type	Steel-Belted Radial, Highway, BSW
	— Size	Six, 225/70Rx19.5F (245/70Rx19.5F With 18,000 lb., 20,500 lb. GVWR, 235/80Rx22.5G XRV with 22,000 lb. GVWR)
WHEELS:	— Type and Size	Seven, 10-Hole Disc, 19.5" x 6" Steel (19.5" x 6.75" Steel With 18,000 lb., 20,500 lb. GVWR, Six, 8-Hole Disc, 22.5" x 7.5" With 22,000 lb. GVWR—Polished Aluminum Front and Outer Rear With Steel Inner Rear) <sup>(2)</sup>

<sup>(1)</sup> Includes Electronic Speed Control/Tilt Steering Wheel, Tachometer, 15.5" Black Urethane Steering Wheel, Trailer Tow Prep Wiring and Air Conditioning Prep Package (Non-precharged). Shipped with a dunnage box that contains the following: Glove box bag, Tire Warranty and Warranty Facts booklet, Incomplete Vehicle and Owners Manual, Rating plate, Instrument cluster, Labels/decals/tags, Fuel filler (hose, cap, pipe assembly, support, vent hose), Wheel nut wrench, Horn pad, Dual electric horns and bracket assembly, Headlight switch and knob assembly, Daytime Running Lights.

(2) 19.5" x 6.75" steel spare wheel mounted to frame with 19.5" wheels only. No spare wheel included with 22.5" wheels.

<sup>(2) 19.5&</sup>quot; x 6.75" steel spare wheel mounted to frame with 19.5" wheels only. No spare wheel included with 22.5" wheels. NOTE: Refer to page 3 for Standard & Optional Weight Rating Specifications (GVWR/Payload/GCWR & Trailer Weight Spring & GAWR/Base Curb Weight/Option Weights).

## **TECHNICAL SPECIFICATIONS**

#### **Axles**

## FRONT AXLE SPECIFICATIONS

Make		Westport
Max. Rating @ G	round (lbs.)	7500
Axle	— Type	Monobeam
	<ul><li>Material</li></ul>	Forged Steel
	<ul> <li>Spring Centers (in.)</li> </ul>	41.87
Ball Joint		Zirked
Spindle	<ul><li>— Material</li></ul>	Nodular Cast Iron Body w/Forged Steel Stem
Wheel Bearings	— Туре	Tapered Roller

#### REAR AXLE SPECIFICATIONS

GVWR (lbs.)			15,700/18,000	20,500	22,000
Make (Standard)			Dana 80	Dana 135	Dana 145
Max. Rating @ Ground (	lbs.)		11,000	13,500	14,500
Туре			Full-Floating		
Driveline Attachment			Circular Flange	1480 End Yoke	
Housing	_	Туре	Cast Center	Stamped	
	_	Cover Attachment	Bolted	Welded	
Section	_	Tube Dia. (in.)	4.00	4.92 x 4.25	
Synthetic Lubricant Capa	acity	(pt.)	8.25	24.5	
Spring Centers (in.)			41.5		
Wheel Bearings	_	Туре	Tapered Roller		
Gears	_	Туре	Hypoid		
	_	Material	Alloy Steel		
Ring Gear	_	Pitch Dia. (in.)	11.25	14.38	
Pinion	_	Mounting	Overhung		
Differential	_	Туре	2-Pinion		•
Axle Shaft		Spline Minor Dia. (in.)	1.50	1.72	
	$\equiv$	Spline Major Dia. (in.)	1.57	1.85	
	_	No. of Splines (Hub End)	37	36	

#### **Brakes**

## HYDRAULIC BRAKE EQUIPMENT SPECIFICATIONS — FRONT/REAR DISC

		Rotor	Dia. (in.)	Brake Lining	Area (sq. in.)/ Width (in.)/	Caliper Piston	<b>Gross Lining Area Per Axle</b>	Total Swept Area Per Axle
Type	Axle Usage (lbs.)	OD	ID	Segment	Thickness (in.)	No.Dia. (in.)	(sq. in.)	(sq. in.)
Front	7500	15.55	10.62	Outboard	13.9/1.81/0.47	Dual/2.36	55.6	361.9
Disc				Inboard	13.9/1.81/0.47			
Rear	11,000/13,500/14,500	15.55	10.62	Outboard	13.9/1.81/0.47	Dual/2.36	55.6	361.9
Disc				Inboard	13.9/1.81/0.47	_		

## BRAKE MASTER CYLINDER SPECIFICATIONS

Туре	Usage	Bore Dia. (in.)
Dual System, Dash-Mounted	15,700, 18,000 GVWR	1.5
	20,500, 22,000 GVWR	2.0

#### **BRAKES BOOSTER SPECIFICATIONS**

Make/Type	Usage	Booster TypeBoost Ratio
Dash Mounted	15,700, 18,000 GVWR	Hydro Boost 8.19
	20,500, 22,000 GVWR	Hydro Max 21.1

## **TECHNICAL SPECIFICATIONS**

#### **Cooling Systems**

COOLING SYSTEM SPECIFICATIONS

_	_		• -		_	
к	а	a	ia	T.	O	r

			Core Size (in.)			Cooling System			Fan Specifications				
Engine	Cooling	Trans.		-	Width	Thick	of	Per	Capacity qts. (litres)	In-Tank Trans Cooler	Туре	No. of Blades	
6.8L (415) 3V SEELV-10	Standard	All	857	28.4	30.19	1.42	1	17.8	27.5 (26)	Standard	Plastic	8	20.0

#### AUXILIARY AUTOMATIC TRANSMISSION OIL COOLER APPLICATIONS

Engine	Transmission	Cooler—No. Of Plates
6.8L (415) 3V SEFI V-10	5-speed Automatic Overdrive	33

## **Fuel System**

## **FUEL SYSTEM DATA**

Electronic Fuel Injection	Sequential Multiport Fuel Injection
Fuel Pump	Single Electric-In-Tank High Pressure
Fuel Filter	In-Line Large Capacity (One)
Air Cleaner	Dry Element, Replaceable

#### Steering

## STEERING SPECIFICATIONS

		Power Steeri	ng <sup>(1)</sup>	Turning Diameter (ft.)			
Wheelbase (in.)	Tire Size	Gear Ratio	Overall Ratio	Curb-to-Curb	Wall-to-Wall		
178 DRW		18:1	_	52.8	_		
190 DRW		18:1	_	56.3	_		
208 DRW		18:1	_	61.6	_		
228 DRW		18:1	_	67.5			

<sup>(1)</sup> Power Steering fluid cooler is standard.

## **Suspensions**

## FRAME SPECIFICATIONS

Wheelbase (in.)	No. Of Crossmembers	Maximum Side Rail Section (Height x Width X Thickness) s (in.) <sup>(1)</sup>	Section Modulus (cu. in.)	Yield Strength (psi)
178.0	7	9.16 x 2.94 x .250	9.46	36,000
190.0	7	9.16 x 2.94 x .250	9.46	36,000
208.0	8	9.16 x 2.94 x .250	9.46	36,000
228.0	9	9.16 x 2.94 x .250	9.46	36,000

<sup>(1)</sup> Measured to inside of metal.

#### SHOCK ABSORBER SPECIFICATIONS

		Front			Rear		
Туре	Usage	No. Used	Piston Dia. (in.)	Туре	No. Used	Piston Dia. (in.)	Туре
Bilstein	Std.	2	1.63	Gas-Pressurized	2	1.63	Gas-Pressurized

#### SPRING SPECIFICATIONS — FRONT LEAF

Combined Rating @ Ground (lbs.)	Number of Leaves	of Total Thicknes (in.)	s Length (in.)	Width (in.)	Deflection Rate (lbs. per in./ spring) <sup>(1)</sup>
7000	3	3.36	63.00	4.00	550
7500	3	3.36	63.00	4.00	650

<sup>(1)</sup> Single-stage, constant rate springs.

#### **TECHNICAL SPECIFICATIONS**

## Suspensions (Cont'd)

SPRING SPECIFICATIONS — REAR LEAF

Combined Rating @ Ground (lbs.)	Number of Leaves	er Total Thickness s @ Pad (in.)	Overal Length (in.)	l Width (in.)	Deflection Rate (lbs. per in./ spring) <sup>(1)</sup>	e Rating Each @ Pad (lbs. per spring)			
Main Leaf Only									
11,000	3	3.80 (Includes Spacer)	64.0	4.00	1050	4910			
13,500	3	2.44 (No Spacer)	64.0	4.00	1350	6124			
14,500	3	2.48 (No Spacer)	64.0	4.00	1400	6901			

<sup>(1)</sup> Single-stage, constant rate springs.

#### **Tires and Wheels**

#### TIRE SPECIFICATIONS

Size	Type & Tire V Sidewall Manufacturer (i		Rim Width (in.)	Section Width (in.) <sup>(1)</sup>		Press.	Load Limits n@ Inflation Press. (Ibs.) (SRW/DRW)	Loaded Radius	SAE Revolutions Per Mile Average	
225/70Rx19.5	Highway-BSW	General	6.0	8.22	12/F	80	3195/3000	14.9	649	
245/70Rx19.5	Highway-BSW	Goodyear	6.75	10.50	12/F	80	3640/3415	15.3	626	
245/70Rx19.5	Highway-BSW	Goodyear	6.75	10.50	12/F	90	3890/3655	15.3	626	
235/80Rx22.5	Highway-BSW	Michelin	7.5	9.2	14/G	90	4140/3765	17.4	556	

<sup>(1)</sup> Tire and rim maximum width.

## WHEEL SPECIFICATIONS

Wheel Type	Wheel Size	Nominal Offset (in.)		Bolt Circle mm (in.)	Max. Wheel Capacity Load (lbs. @ ground)
Steel	19.5" x 6.0"RW	5.35	10	225 (8.85)	3750
Steel	19.5" x 6.75"RW	5.50	10	225 (8.85)	4000
Polished Aluminum (Front/Outer Rear)	22.5" x 7.5"RW	6.28	8	275 (10.83)	7300
Steel (Inner Rear)	22.5" x 7.5"RW	6.20	8	275 (10.83)	5000

#### **Transmission**

#### **AUTOMATIC TRANSMISSION SPECIFICATIONS**

Make/Type	Ford TorqShift 5-Speed Automatic Overdrive
Ratios (to 1):	
1st	3.11
2nd	2.22
3rd	1.55
4th	1.00
5th	0.71
Reverse	2.88
Converter Torque Ratio @ WOT Stall	1.86
Fluid Capacity (qts.)	19.0
Gear Set	Spur
Oil Cooler	Oil To Air And In-tank
Oil Filter	Remote, Cartridge Type And Internal
Converter Size & Type	12" PCM Controlled Clutch Apply

## **DIMENSIONS**

F53 Class A Motorhome Chassis

Wheel	base (in.)	178.0		190.0		208.0			228.0		
GVWR	(lbs.)	15,700	18,000	15,700	18,000	18,000	20,500	22,000	18,000	20,500	22,000
Code	Description	Inches									
Α	Front Overhang	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3	36.3
В	Axle to Frame	105.8	105.8	105.8	105.8	105.8	105.8	105.8	105.8	105.8	105.8
С	Overall Length	320.1	320.1	332.1	332.1	350.1	350.1	350.1	360.1	360.1	360.1
D	Front Frame Width	41.9	41.9	41.9	41.9	41.9	41.9	41.9	41.9	41.9	41.9
Е	Rear Frame Width	34.0	34.0	34.0	34.0	34.0	34.0	34.0	34.0	34.0	34.0
F	Tire Outside Width (Front)	90.2	91.6	90.2	91.6	91.6	91.6	90.7	91.6	91.6	90.7
G	Tire Outside Width (Rear Inner)	73.1	72.8	73.1	72.8	72.8	72.8	70.3	72.8	72.8	70.3
Н	Tire Center Width (Rear)	74.0	74.0	74.0	74.0	74.0	74.0	73.3	74.0	74.0	73.3
I	Tire Outside Width (Rear Outer)	90.9	94.8	90.9	94.8	94.8	94.8	95.0	94.8	94.8	95.0
J	Frame Rail Height	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2
K	Frame Height @ Front Wheel <sup>(1)</sup>	27.9	28.3	27.9	28.3	28.3	28.3	30.5	28.3	28.3	30.5
L	Frame Height @ Rear Axle <sup>(1)</sup>	30.3	30.7	30.3	30.7	30.7	30.7	32.9	30.7	30.7	32.9
М	Load Height @ Top End Of Frame <sup>(1)</sup>	31.6	31.1	31.6	31.1	31.1	31.1	34.1	31.1	31.1	34.1

<sup>(1)</sup> The height data shown represents dimensions from ground to top of frame rail of a standard vehicle with no options. Actual height may vary due to production tolerances.